

D

C

B

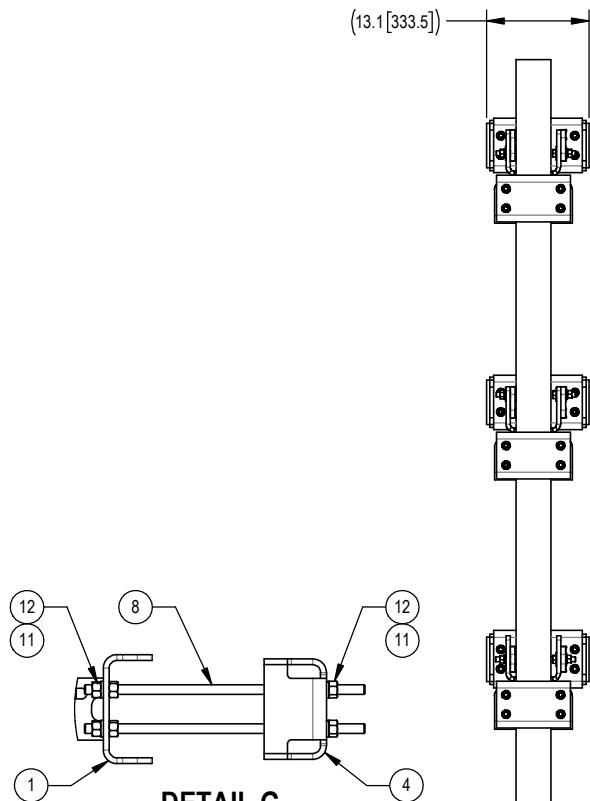
A

D

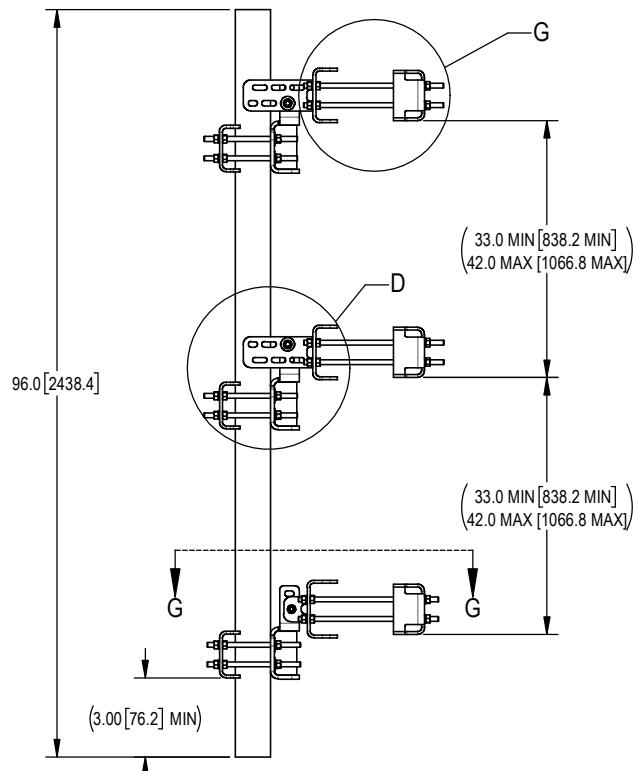
C

B

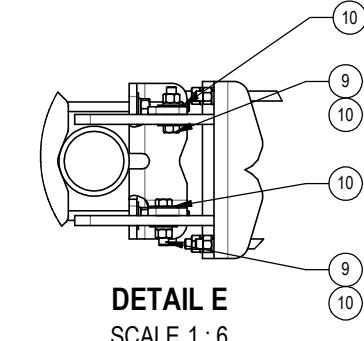
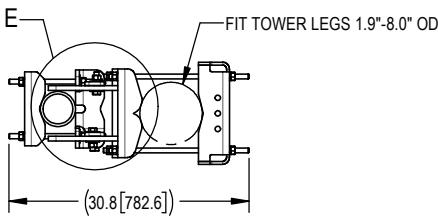
A



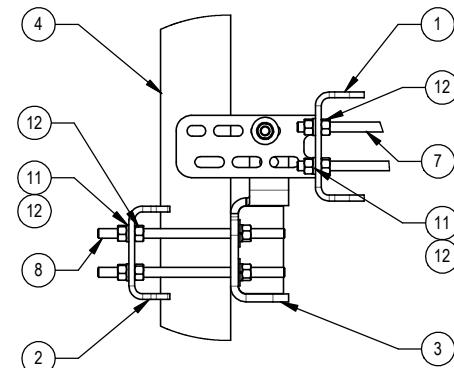
DETAIL G
SCALE 1 : 6



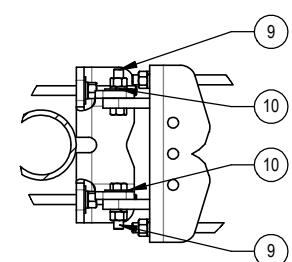
SECTION G-G
SCALE 1 : 12



DETAIL E
SCALE 1 : 6



DETAIL D
SCALE 1 : 6



DETAIL F
SCALE 1 : 6

COMPONENT PART NUMBERS PROVIDED FOR ASSEMBLY PURPOSES:
INDIVIDUAL COMPONENTS MAY BE SHIPPED AS PARTS WITHIN AN INCLUDED KIT.

ITEM	PART NO.	DESCRIPTION	QTY.	WEIGHT	NOTE NO.
1	MTC4212-1000-00	WELDMENT, TOP TAPER BRACKET	2	22.58 LBS	
2	MTC4212-2000-00	SPINE FRONT BRACKET	3	9.26 LBS	
3	MTC4212-3000-00	SPINE BACK BRACKET	3	21.09 LBS	
4	BPS-CCJ-G-096-H	PIPE-GALV,4.5"OD X 96"	1	120.30 LBS	
5	SFG2281	WELDMENT, HD, LOWER TOWER LEG BRACKET	1	17.42 LBS	
6	SFG2289	G2 RRU BACK CLAMP, HD	3	18.65 LBS	
7	MT-382-18	5/8" X 18" GALV THREADED ROD	12	1.55 LBS	
8	MT-381	5/8" X 12" GALV THREADED ROD	12	1.04 LBS	
9	GB-05245	5/8" X 2-1/2" GALV BOLT KIT	6	0.30 LBS	
10	GWF-05	5/8" GALV FLAT WASHER, 1.7OD	22	0.06 LBS	
11	GWL-05	5/8" GALV LOCK WASHER	48	0.03 LBS	
12	GN-05	5/8" GALV HEX NUT	72	0.08 LBS	

 **ANDREW** an Amphenol company

TITLE

MTI STRESS RELIEF - NON SPINE

SIZE

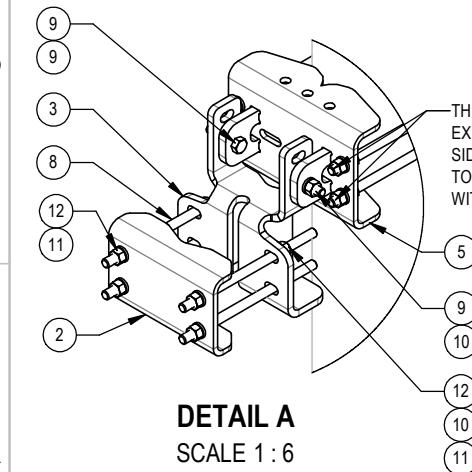
C 1:24DOCUMENT NO.
SF-MTI-AMK-005

DRAWING

VERSION STATUS REVISION
00 IN A
SHEET
2 OF 3

ITEM 4 IS OMITTED FOR CLARITY OF INSTALLATION STEPS IN DETAIL A, B AND C.

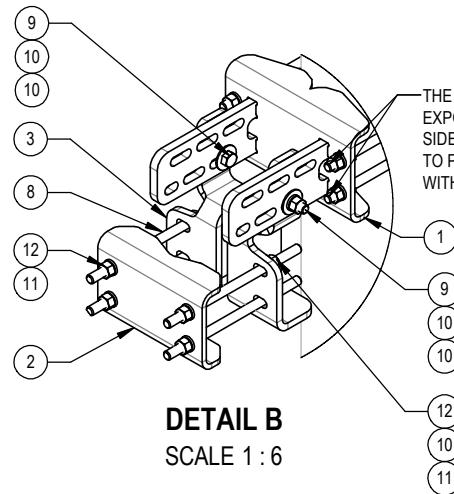
BEFORE STARTING INSTALLATION STEP 1, INSTALL THREE SETS OF CLAMP BRACKETS (1 SET OF ITEM 6 & ITEM 5, 2 SETS OF ITEM 6 & ITEM 1) TO THE TOWER LEG.



DETAIL A

SCALE 1 : 6

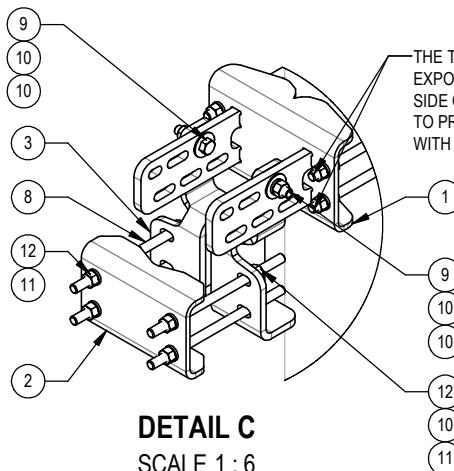
STEP 1: FIX THE LOWER PIVOT POSITION



DETAIL B

SCALE 1 : 6

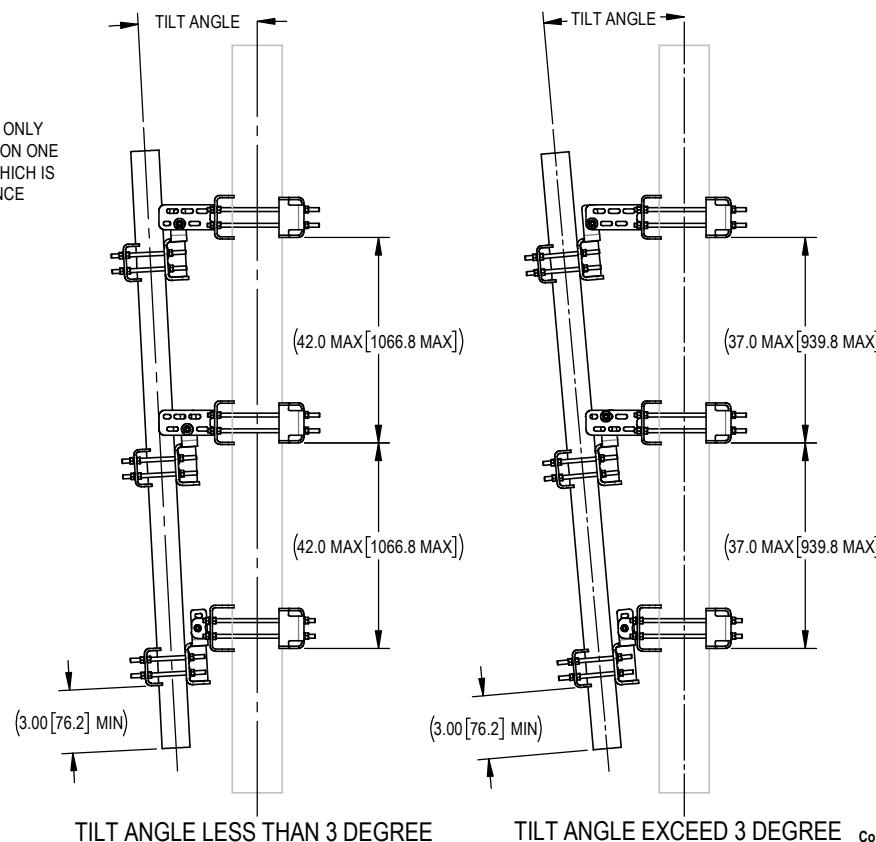
STEP 2: SET TAPER BY ALIGNING APPROPRIATE HOLE POSITIONS AT THE TOP CLAMP



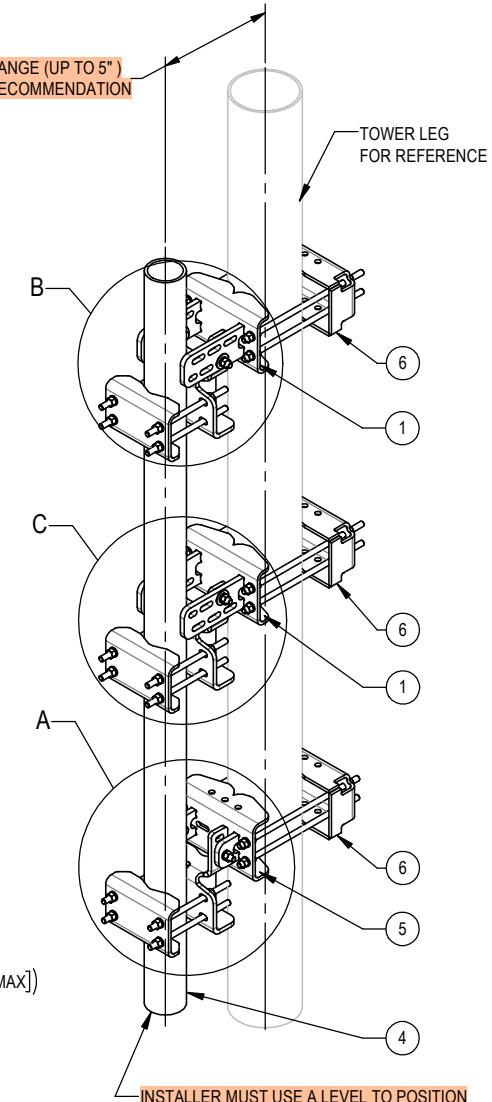
DETAIL C

SCALE 1 : 6

STEP 3: LOCATE THE APPROPRIATE ALIGNMENT HOLES FOR THE CENTER CLAMP



TILT ANGLE RANGE (UP TO 5°)
IN DISTANCE RECOMMENDATION



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TITLE

MTI STRESS RELIEF - NON SPINE

SIZE

C

SCALE
1:24

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STATUS
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REVISION
A

SHEET
3 OF 3