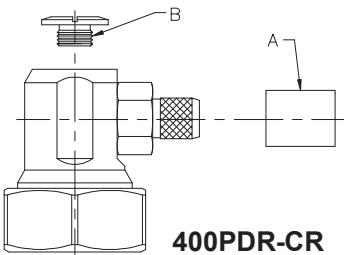


Connector Attachment

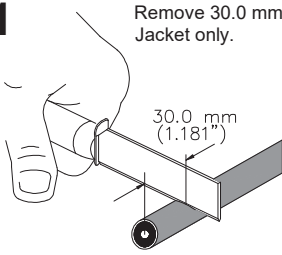
For Braided Cable CNT-400/CNT-400-FLEX & C2FP
7-16 Din Male, Right Angle,
Solder Pin, Crimp-type Body: 400PDR-CR

Bulletin 7542137 Revision D

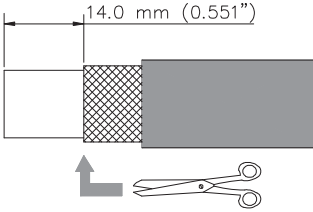


400PDR-CR

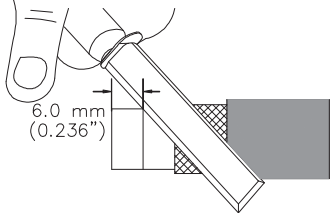
1 Remove 30.0 mm (1.181") of Jacket only.



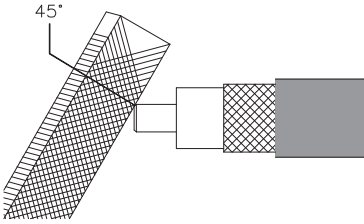
2 Trim 14.0 mm (0.551") of Braid, exposing outer conductor.



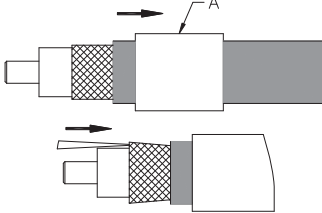
3 Remove 6.0 mm (0.236") of foam, exposing center conductor.



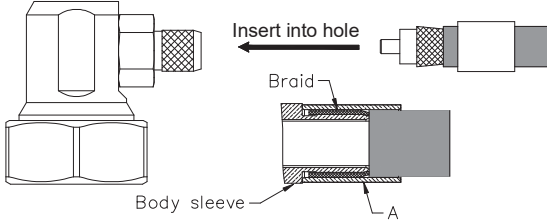
4 Chamfer the center conductor at a 45° angle.



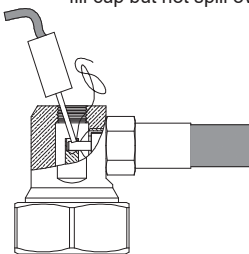
5 Slide part A onto cable, splay out braid as shown.



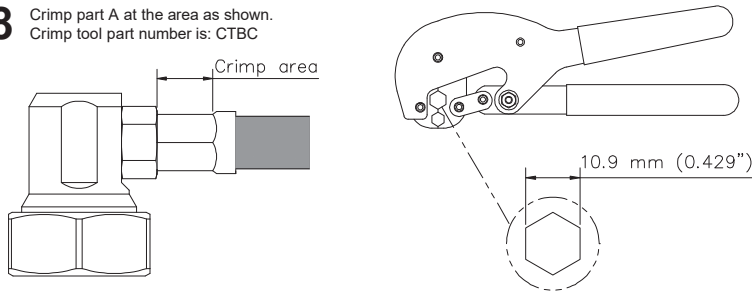
6 The cable attachment must be straight and aligned with the hole of connector inner contact. Insert the cable attachment into connector body until stopped; the center conductor must be inserted into the hole of inner contact. Make sure the braid covers the body sleeve; then push part A onto braid.



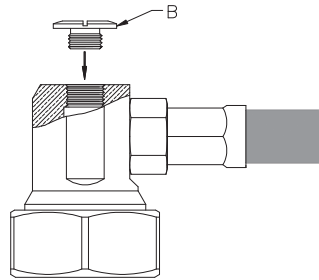
7 Solder inner contact & cable center conductor together. Inspect soldering point, solder should fill cup but not spill over.



8 Crimp part A at the area as shown. Crimp tool part number is: CTBC



9 Screw part B into the assembly tightly.



	表一 有毒有害物质或元素名称及含量标识格式					
	有毒有害物质或元素					
部件名称 (Part Name)	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr6+)	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
连接器 (Connector)	X	O	O	O	O	O
O: 表示有毒有害物质在该部件所有的均质材料中的含量均在 SJ/T 11363-2006规定的限量要求以下。 X: 表示该有毒有害物质至少在该部件的某一均质材料中的含量超出 SJ/T 11363-2006规定的限量要求。						

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